Sikafloor® and Sikagard®
Flooring and Wall Coating Solutions for Cleanroom Environments
Selection Guide
Sika® Flooring and Wall Coating Solutions for Cleanroom Environments

In recent years Sika has developed advanced new flooring and wall coating solutions for cleanroom environments. Manufacturing under cleanroom conditions is increasingly becoming more widespread and demanding, with regards not only to VOC/AMC emissions (Volatile Organic Compounds / Airborne Molecular Contaminants), but also to particle emissions. The number of products which have to be produced and processed under cleanroom conditions is constantly growing, from electronics and automotive to food, pharmaceuticals and cosmetics. In many of these industries, cleanroom manufacturing plus a high degree of component cleanliness are now essential to achieve their desired product quality. Sikafloor®-CR and Sikagard®-CR ranges are the ‘State of the Art’ in products specifically developed for floor, wall and ceiling coatings in cleanroom environments.

**Individual Design Opportunities**

*Sikafloor® and Sikagard® are suitable for:

- All clean manufacturing facilities with a controlled level of contamination, such as minimum particle and VOC/AMC (Volatile Organic Compounds / Airborne Molecular Contaminants) emissions.
- All manufacturing facilities where cleanroom product performance is demanded to ensure high standards of cleanliness, including those for semi-conductors, optical goods, electronics, foodstuffs, pharmaceuticals and in the automotive industry and hospitals.

**Application Related Advantages**

- Easy to apply with no restrictions compared to a standard epoxy application
- Flexibility in the system build up to serve individual requirements
- Very low odour

**Performance Related Advantages**

*Sikafloor® and Sikagard® cleanroom suitable products have been tested to particle emissions, so that the different material pairings can be classified into cleanliness classes in accordance with the international standard ISO 14644-part 1.

Furthermore, *Sikafloor®* and *Sikagard®* cleanroom suitable products have been specially designed and tested to meet the stringent outgassing requirements for cleanroom environments in accordance with the international standard ISO 14644-part 8.

**Industrial Alliance Cleanroom Suitable Materials – CSM**

The Fraunhofer IPA founded the Industrial Alliance CSM and organises the main work topics and coordinates the required research including the recording and analysis of data. The aim of founding the industrial alliance “Cleanroom Suitable Materials” was to form a sound scientific basis for assessing the cleanroom suitability of materials and for determining material selection criteria for clean applications.

**Test Bench “Material Inspec”**
Smooth Ultra Low VOC Emission Screed
Sikaflow®-269 CR

System Build-up:
Primer: Sikaflow®-144/-161
Wearing course: Sikaflow®-269 CR

A two part, total solid, ultra low-VOC / AMC emissions, coloured, epoxy binder for self-smoothing screed systems.

Total layer thickness: 2 – 3 mm

Smooth Low VOC Screed
Sikaflow®-266 CR

System Build-up:
Primer: Sikaflow®-144/-161
Wearing course: Sikaflow®-266 CR

A two part, total solid, low-emission, coloured, epoxy binder for self-smoothing screed systems.

Total layer thickness: 2 – 3 mm

Smooth Low VOC Screed
Sikaflow®-263 SL

System Build-up:
Primer: Sikaflow®-144/-161
Wearing course: Sikaflow®-263 SL

A two part, total solid, coloured, epoxy binder for self-smoothing screed systems.

Total layer thickness: 2 – 3 mm
## Conductive Flooring Systems

### Smooth Ultra Low VOC Conductive Screed
**Sikafloor®-269 ECF CR**

**System Build-up:**
- **Primer:** Sikafloor®-144/-161
- **Conductive layer:** Sikafloor®-220 W Conductive
- **Wearing course:** Sikafloor®-269 ECF CR

A two part, total solid, electrostatic conductive, ultra low emission, coloured, epoxy binder for self-smoothing screed systems.

**Total layer thickness: ca. 2 mm**

### Smooth Low VOC Conductive Screed
**Sikafloor®-266 ECF CR**

**System Build-up:**
- **Primer:** Sikafloor®-144/-161
- **Conductive layer:** Sikafloor®-220 W Conductive
- **Wearing course:** Sikafloor®-266 ECF CR

A two part, total solid, electrostatic conductive, low emission, coloured, epoxy binder for self-smoothing screed systems.

**Total layer thickness: ca. 2 mm**

### Smooth ESD Screed
**Sikafloor®-235 ESD**

**System Build-up:**
- **Primer:** Sikafloor®-144/-161
- **Conductive layer:** Sikafloor®-220 W Conductive
- **Wearing course:** Sikafloor®-235 ESD

A two part, total solid, ESD, low emission, coloured, epoxy binder for self-smoothing screed systems.

**Total layer thickness: ca. 2 mm**
Floor and Wall Coating Systems

Coloured Roller Coating System

_Sikagard®-264_

**System Build-up:**
Primer: *Sikafloor®-144/-161*
Roller coat: 1×2 *Sikafloor®-264*

_A two part, total solid, coloured, epoxy roller coating._

_Total layer thickness: 0.6 – 0.8 mm_

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Roller Coating System

_Sikagard®-183 W CR_

**System Build-up as a Floor Coating:**
Primer: *Sikagard®-183 W CR + 5% Water*
Roller coat: 1×2 *Sikagard®-183 W CR*

_A coloured water dispersed epoxy resin based coating for floors and walls._

_Total layer thickness: 0.3 – 0.5 mm_

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Roller Coating System

_Sikagard®-183 W CR_

**System Build-up as a Wall Coating:**
Primer/Porefiller: *Sikagard®-185 Primer/Porefiller*
Wall coating: 1×2 *Sikagard®-183 W CR*

_A coloured water dispersed epoxy resin based coating for floors and walls._

_Total layer thickness: 0.3 – 0.5 mm_
Textured Floor Coating System

Textured Low VOC Coating

Sikafloor®-266 CR Thixo

**Project Related Requirements and the Functions of Flooring Systems**

- Low particle emissions in accordance with the international cleanliness class ISO 14644-part 1.
- Low VOC / AMC (Volatile Organic Compounds / Airborne Molecular Contaminants) emissions in accordance with the international cleanliness class ISO 14644-part 8.
- Mechanical resistance is defined by type (transport load, type of tyres, contact area) and frequency of exposure.
- Chemical resistance according to the **Sikafloor®** Chemical Resistance Chart.
- Electrical conductivity is used to prevent electrical interference with sensitive equipment or avoid a build-up to static electricity, which could generate sparks and create a risk of fire or explosion.
- Suitable as a flooring system for the food industry. Please refer to the individual proof statement.
- Slip resistance is always a question of surface design. The specific environment defines the limits. Various finishes can be achieved. Please refer to the individual test certificate.
- Impact resistance is related to the specific conditions of each operation. Allowance should be made for high point loads.
- Permeability to liquids. Provides an impermeable seal protecting the concrete and the ground water from leakage of water and environmental pollutants.
- Fire-resistant. Please refer to the individual test report.
- Available in a range of colours

A two part, total solid, low-emission, coloured, epoxy binder for textured coating systems.

**System Build-up:**

Primer:
Sikafloor®-144/-161
Textured roller coating:
Sikafloor®-266 CR+ Extender T

Total layer thickness: 0.6 – 0.8 mm

**Cleanroom® Suitable Materials**

Suitable for use in clean rooms and hazardous areas.
### Packaging

<table>
<thead>
<tr>
<th>Product</th>
<th>Packing</th>
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<tbody>
<tr>
<td><strong>Sikagard</strong>°-183 W CR</td>
<td>18 kg units</td>
</tr>
<tr>
<td>2-part, water-dispersed, epoxy primer and binder.</td>
<td></td>
</tr>
<tr>
<td><strong>Sikafloor</strong>°-269 CR</td>
<td>30 kg units</td>
</tr>
<tr>
<td>2-part, low particle and ultra low VOC/AMC emission, coloured, epoxy resin binder.</td>
<td></td>
</tr>
<tr>
<td><strong>Sikafloor</strong>°-269 ECF CR</td>
<td>30 kg units</td>
</tr>
<tr>
<td>2-part, low particle and ultra low VOC/AMC emission, electrostatically conductive epoxy resin binder.</td>
<td></td>
</tr>
<tr>
<td><strong>Sikafloor</strong>°-266 CR</td>
<td>25 kg units</td>
</tr>
<tr>
<td>2-part, low particle and VOC/AMC emission epoxy resin binder.</td>
<td></td>
</tr>
<tr>
<td><strong>Sikafloor</strong>°-266 ECF CR</td>
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</tr>
<tr>
<td>2-part, low particle and VOC/AMC emission, electrostatically conductive epoxy resin binder.</td>
<td></td>
</tr>
<tr>
<td><strong>Sikafloor</strong>°-263 SL</td>
<td>20 kg units</td>
</tr>
<tr>
<td>2-part, total solid, coloured, epoxy binder for self-smoothing screed systems.</td>
<td></td>
</tr>
<tr>
<td><strong>Sikafloor</strong>°-264</td>
<td>30 kg units</td>
</tr>
<tr>
<td>2-part, total solid, coloured, epoxy roller coating.</td>
<td></td>
</tr>
<tr>
<td><strong>Sikafloor</strong>°-235 ESD</td>
<td>25 kg units</td>
</tr>
<tr>
<td>2-part, ESD, low particle and VOC/AMC emission, coloured, epoxy resin binder.</td>
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</tbody>
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* Fraunhofer IPA: Institute Photonic Microsystems at Dresden, Germany
* Photos: Rene Gaens, Neustadt / Dresden
## Sika Full Range Solutions for Construction

### Concrete Production
- Sika® ViscoCrete®
- Sika® Retarder®
- Sika® SikaAer®

### Waterproofing
- Sikaplan®, Sikalastic®
- Sika® & Tricosal® Waterstops
- Sika® Injection Systems

### Flooring
- Sikafloor®
- SikaBond®

### Corrosion and Fire Protection
- SikaCor®
- Sika® Unitherm®

### Concrete Repair and Protection
- Sika® MonoTop®
- Sikagard®
- Sikadur®

### Structural Strengthening
- Sika® CarboDur®
- SikaWrap®
- Sikadur®

### Joint Sealing
- Sikaflex®
- Sikasil®

### Grouting
- Sikadur®
- SikaGrout®

### Roofing
- Sarnafil®
- Sikaplan®
- SikaRoof® MTC®

### Also Available from Sika

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<th>Technology and Concepts for Flooring and Coating</th>
<th>Innovation &amp; Consistency since 1910</th>
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